

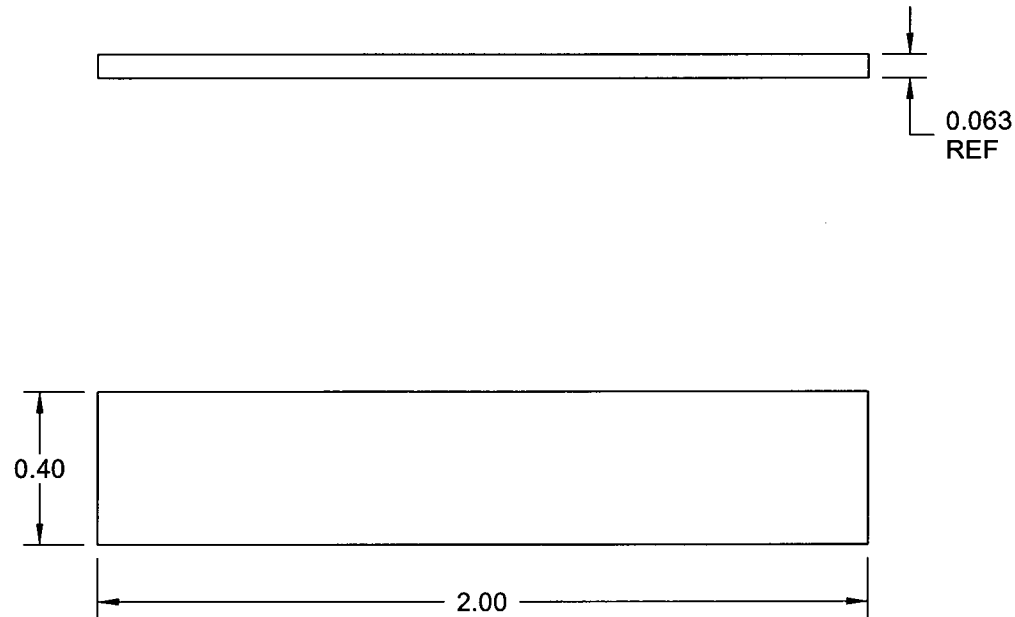
D4107-1 DOOR DOUBLER

D4107-5 SPACER

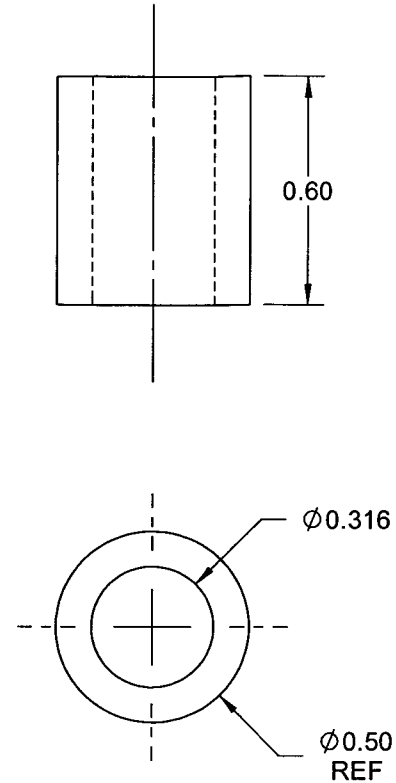
D4107-7 BALL STUD SPACER

RELEASED
2010-11-30
AWP

B	D4107: DIM 3.00 WAS 3.20 & 1.50 WAS 1.60 (ZN C5-2); 1.51 WAS 1.61 (ZN 32-2 & C3-2) TO IMPROVE INSTALLATION	JPH	10.11.01
A	NEW ISSUE	JPH	10.07.15
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4107 REV. B SHEET 1 OF 3	
MFG. APPR.	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>	TITLE DOUBLER & SPACERS SCALE NTS	
DE APPR.	<i>[Signature]</i>		
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D4107-5 SPACER



D4107-7 BALL STUD SPACER

NOTES:

- 1) MATERIAL -5: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S063
OR
ALUMINUM 2024-T3 SHEET 0.063 THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209
REF DART SPEC M2024T3S.063
-7: 303/304/316 STAINLESS STEEL ROUND BAR ϕ 0.50, PER ASTM A276 OR ASTM A582
PER DART SPEC M303R0.500 OR M304R0.500
- 2) FINISH -5 : CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
-7 : NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENT P/N D4107-X & B/N PER QSI 044.
- 7) WEIGHT -5: < 0.01 lbs
-7: 0.03 lbs

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DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4107	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	DOUBLER & SPACERS	NTS
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